

I DO NOT SHIP ANY AIR RIFLES TO THE ABOVE ADDRESS !
Please refer to your warranty as to how to obtain a Return Authorization
Number and where to send air rifles for warranty repair



 **Xisico USA INC.**

**Spring Air Rifle
Operation & Maintenance Instructions**

XS12



Contents

1. Usage	page1
2. Specification	page1
3. Performance	page1
4. Operation	page1
5. Sighting and Shooting	page2
6. Maintenance	page2
7. Exploded view and parts list	page3





Operation & Maintenance Instructions

Spring air rifle

1. Usage

For general shooting training & hobby shooting

2. Specification

	XS12
Caliber	4.5/5.5mm
Rifling	12
Barrel Length	420mm
Overall Length	1035mm
Weight	2.6kg

3. Performance

3.1. Using 4.5/5.5mm lead pellets for air rifle (The gun uses 4.5mm lead pellets when the mark on the gun is “CAL 4.5”; The gun uses 5.5mm lead pellets when the mark on the gun is “CAL5.5”: There isn’t rifle when the mark on the gun is “S”).

3.2. Shooting 5 shots at 10 meter effective range, the density of pattern is inside the circle of Ø30mm, the firing accuracy is inside the circle of Ø50mm.

3.3. The trigger is on the safe conduction while the cooking action is completed.

4. Operation



- 
- 4.1. Hold the stock with right hand and press the barrel with the left hand to the barrel down.
 - 4.2. Hold the front part of the barrel with left hand, and press the barrel continuously till the sear is connected with piston.
 - 4.3. Insert a pellet into the chamber with the left hand, and lift the barrel upwards to make the barrel go back to its position.

5. Sighting and Shooting

- 5.1. When shooting, hold the stock with right hand and the forearm with the left hand, then press the stock on the right shoulder, and then discharge the safety with the index finger of right hand, the safety is opening.
- 5.2. Touch the stock with the right cheek and sight with the right eye from the gap of the rear sight, then make the up-side of the gap and the top of the front sight and the downside of the target be a straight line.
- 5.3. Holding on trigger, gently squeeze the trigger. Be careful not to jerk the trigger.

6. Maintenance

Your air rifle should be oiled after every 200 to 300 shots for maximum efficiency. It helps to lubricate the important firing mechanism and prevent the vital parts from damage.

Warning! Always keep the muzzle pointed in a safe direction. Never point the gun at yourself, other people or anything else you don't intend to shoot.

Warning! Keep your finger off the trigger until you are ready to shoot.

Warning! Do not load your gun until you are ready to shoot. Never assure that the gun is empty.

Warning! Always be sure the area behind your target is safe.

Warning! Both shooters and spectators should always wear protective eyewear.

Warning! Use 4.5/5.5mm caliber pellets. Never reuse pellets even though they may look as good as new.

Warning! Never store your gun cocked or loaded. Store your gun so it is not accessible to children or unauthorized persons.

7. Exploded view and parts list

Model XS12 air rifle schematic

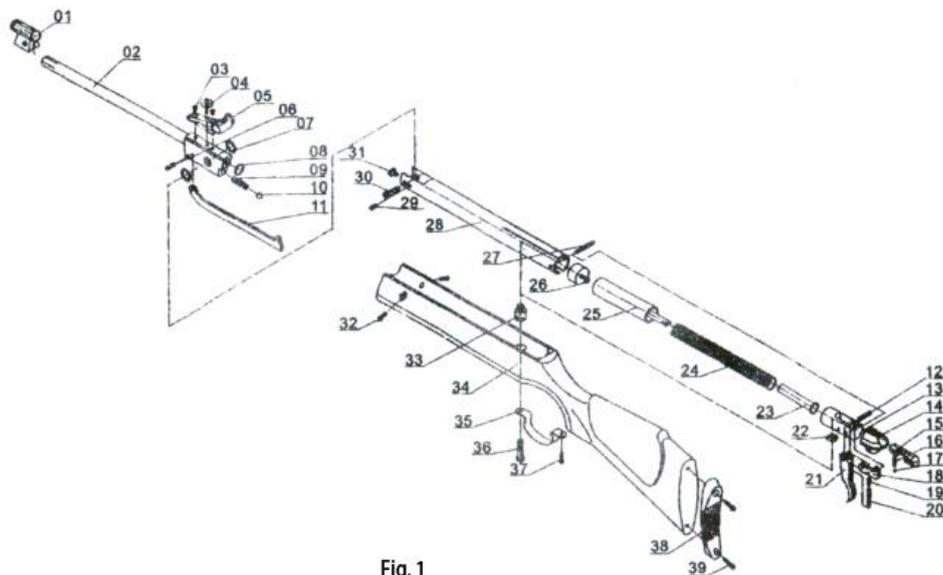


Fig. 1

- | | | |
|-------------------------------|-------------------------|-------------------------|
| 1. Front sight | 14. End cap | 28. Compression tube |
| 2. Barrel | 15. Safety | 29. Orientational screw |
| 3. M4*8 screw | 16. Safety spring | 30. Combine bolt |
| 4. Elevation adjustment screw | 17. $\phi 5$ Steel ball | 31. Fixed bolt |
| 5. Rear sight | 18. Trigger pothook | 32. M5*12 screw |
| 6. Rivet pin | 19. Rod of trigger | 33. Fixed screw |
| 7. Stock liner | 20. Trigger spring | 34. Stock |
| 8. "O" ring | 21. Trigger | 35. Trigger guard |
| 9. Steel ball spring | 22. Square head nut | 36. M6*25 screw |
| 10. $\phi 8$ Steel ball | 23. Spring guide | 37. M4*14 screw |
| 11. Join lever | 24. Piston spring | 38. Rear stock plate |
| 12. Trigger pin | 25. Piston | 39. M4*20 wood screw |
| 13. Base of trigger | 26. Piston sear | |
| | 27. Trigger rod | |